LG ABS HI121

Acrylonitrile Butadiene Styrene **LG Chem Ltd.**



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Technical Data

General		
Material Status	Commercial: Active	
Literature ¹	 Technical Datasheet (English) Processing (English) Processing - Injection Molding Guide (English) 	
UL Yellow Card ²	E67171-248368E248280-100213792	
Search for UL Yellow Card	LG Chem Ltd.LG ABS	
Availability	Asia PacificEuropeNorth AmericaSouth America	
Features	High Impact Resistance	
Uses	Electrical/Electronic Applications	
Processing Method	Injection Molding	
Multi-Point Data	Specific Heat vs. Temperature (ISO 11403-2)	

Physical	Nominal Value Unit	Test Method
Specific Gravity	1.04 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (220°C/10.0 kg)	21 g/10 min	ASTM D1238
Molding Shrinkage - Flow	0.40 to 0.70 %	ASTM D955
Dimensional Stability	0.0 %	ASTM D1042
Mechanical	Nominal Value Unit	Test Method
Tensile Modulus 4 (3.20 mm)	2080 MPa	ASTM D638
Tensile Strength ⁵ (Yield, 3.20 mm)	45.1 MPa	ASTM D638
Tensile Elongation ⁵ (Break, 3.20 mm)	40 %	ASTM D638
Flexural Modulus ⁶ (3.20 mm)	2450 MPa	ASTM D790
Flexural Strength ⁶ (Yield, 3.20 mm)	72.6 MPa	ASTM D790
Impact	Nominal Value Unit	Test Method
Notched Izod Impact		ASTM D256
-30°C, 3.20 mm	130 J/m	
-30°C, 6.40 mm	130 J/m	
23°C, 3.20 mm	340 J/m	
23°C, 6.40 mm	310 J/m	
Hardness	Nominal Value Unit	Test Method
Rockwell Hardness (R-Scale)	108	ASTM D785
Thermal	Nominal Value Unit	Test Method
Deflection Temperature Under Load		ASTM D648
0.45 MPa, Unannealed, 6.40 mm	91.0 °C	
1.8 MPa, Unannealed, 6.40 mm	87.0 °C	
Vicat Softening Temperature	93.0 °C	ASTM D1525 7
RTI Elec		UL 746
1.50 mm	95.0 °C	
3.00 mm	100 °C	
RTI Imp		UL 746
1.50 mm	95.0 °C	
3.00 mm	100 °C	
RTI Str		UL 746
1.50 mm	95.0 °C	
3.00 mm	100 °C	

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Electrical	Nominal Value Unit	Test Method
Volume Resistivity	1.0E+15 ohm·cm	ASTM D257
Dielectric Strength	27 kV/mm	ASTM D149
Arc Resistance	PLC 6	ASTM D149 ASTM D495
	PLC 0	
Comparative Tracking Index (CTI)	PLC U	UL 746
High Amp Arc Ignition (HAI)		UL 746
1.50 mm	PLC 0	
3.00 mm	PLC 1	
High Voltage Arc Tracking Rate (HVTR)	PLC 2	UL 746
Hot-wire Ignition (HWI)		UL 746
1.50 mm	PLC 3	
3.00 mm	PLC 3	
Flammability	Nominal Value Unit	Test Method
Flame Rating		UL 94
1.50 mm	HB	
3.00 mm	НВ	
Injection	Nominal Value Unit	
Drying Temperature	80.0°C	
Drying Time	2.0 to 4.0 hr	
Rear Temperature	180 to 200 °C	
Middle Temperature	190 to 210 °C	
Front Temperature	200 to 220 °C	
Nozzle Temperature	200 to 230 °C	
Processing (Melt) Temp	210 to 240 °C	
Mold Temperature	40.0 to 70.0 °C	
Back Pressure	29.4 to 58.8 MPa	

Notes

30 to 60 rpm

Screw Speed

¹ These links provide you with access to supplier literature. We work hard to keep them up to date; however you may find the most current literature from the supplier.

² A UL Yellow Card contains UL-verified flammability and electrical characteristics. UL IDES continually works to link Yellow Cards to individual plastic materials in Prospector, however this list may not include all of the appropriate links. It is important that you verify the association between these Yellow Cards and the plastic material found in Prospector. For a complete listing of Yellow Cards, visit the UL Yellow Card Search.

³ Typical properties: these are not to be construed as specifications.

⁴ 1.0 mm/min

⁵ 50 mm/min

⁶ 15 mm/min

⁷ Rate A (50°C/h), Loading 2 (50 N)

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Where to Buy

Supplier

LG Chem Ltd.

Englewood Cliffs, NJ USA
Telephone: 201-816-2302
Web: http://www.chemwide.com/

Distributor

Biesterfeld Plastic GmbH

Biesterfeld Plastic GmbH is a Pan European distribution company. Contact Biesterfeld Plastic GmbH for availability of individual

products by country.
Telephone: +49-40-32008-0

Web: http://www.biesterfeld-plastic.com/

Availability: Algeria, Austria, Belgium, Bosnia and Herzegovina, Bulgaria, Croatia, Cyprus, Czech Republic, Egypt, France, Germany, Greece, Hungary, Ireland, Italy, Libyan Arab Jamahiriya, Luxembourg, Mauritania, Morocco, Netherlands, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Switzerland, Turkey, United Kingdom

CCC Plastics

Telephone: 800-465-6917 Web: http://www.cccplastics.com/

Availability: Canada

Chase Plastic Services, Inc.

Chase Plastics Services is a North American distributor with representatives throughout the region. Please find your rep here:

http://www.chaseplastics.com/contact/locations

Telephone: 800-232-4273

Web: http://www.chaseplastics.com/

Availability: North America

Polymer Technology & Services, LLC Telephone: 800-475-1701

Telephone: 800-475-1701 Web: http://www.ptsllc.com/ Availability: North America

Primeline Polymers

Telephone: 714-745-3617

Web: http://www.primelinepolymers.com/

Availability: North America

Resin Resource, Inc.

Telephone: 877-652-3431

Web: http://www.resinresourceinc.com/

Availability: North America

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Telephone: 877-882-3519

Web: http://www.southlandpolymers.com/ Availability: Mexico, United States

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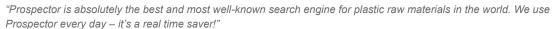


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- Birgit Elvardt Bader, Production Manager, Micotron

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- Kevin Chase, Owner & President, Chase Plastics



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